



Your **skills**, your **art**. With cutters made by Komet.



















At the end of the day, it's the result that counts.



Anticipating new trends has a long tradition at Komet. Otherwise, we would not be what we are today: one of the most successful brands in the dental office and laboratory. We partly owe our success to our ability to create innovative new products all the time. The innovations made by Komet have been setting standards on the dental market since the foundation of the company in 1923. At the end of the day, we want our quality products to improve the outcome of your everyday work. Our commitment is to offer efficient and durable instruments with the highest level of precision and safety.

Each Komet instrument is designed to bring your artistic skills to perfection. This is our art.





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As at February 2020

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Work on plaster models. Wet and dry plaster.



Increased safety. Increased material reduction. No clogging.

Dental laboratories place high demands on cutting tools used for work on plaster. These tools are expected to remove large amounts of material without clogging up. This is especially true when working on plaster that is still slightly wet. Modern power systems with powerful motors require a high standard of work safety, as the cutter might detach itself from the chuck if this is worn or clogged, especially when working at high speed and contact pressure.

The SGFA cutters, a further improved version of the tried and tested super coarse SGEA toothing, guarantee efficient and safe work on all types of dental plaster. The reduced number of blades allows significant uninterrupted plaster removal during the cutting process. The extra large chip spaces prevent the cutters from clogging up with wet plaster. What's more, thanks to the combination of the safety toothing and the bevelled blades, these cutters are capable of removing large amounts of material while achieving an excellent surface quality.



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Recommendations for use:

- Intended for use in a power system for the dental laboratory. Work with low contact pressure.
- Optimum speed:
 O_{opt.} 15,000 rpm



What does safety toothing mean?

During rotation, cutters with left-twisted toothing are securely held in place in the chuck. Cutters with right-twisted toothing tend to detach themselves from the chuck.





Right-twisted toothing

Dry plaster:



GEA 2010 H251GEA.104.060

Work on acrylics. Hard denture acrylics.

Time is money. Especially when it comes to processing dental acrylics.



ACR cutters have proven to be ideally suitable for fast and effective shaping of denture acrylics. The special intermediate toothing of these cutters is right between the coarse and medium staggered toothing. This toothing makes the cutters particularly pleasant to work with, even during rough work on denture acrylics. These cutters are very efficient and economic in use, which makes them almost indispensable for processing dental acrylics.







Recommendations for use:

- Apply low contact pressure only and work towards the body.
- Optimum speed: O_{opt.} 15,000 rpm

H251EQ.104.060

Work without need to change tools:

Our dual EQ cutter is provided with two types of toothing. The very fine toothing at the instrument's tip is ideal for trimming and smoothing in the interdental region, whereas the coarse staggered toothing on the lower end of the working part is perfectly suited for thinning out the margins of the denture.

ACR and EQ cutters are also available as ceramic versions:

K79ACR.104.040

K251ACR.104.060

ACR 305met

Kont

EQ K251EQ.104.060

Work on acrylics. Soft acrylics.

Does work on soft acrylics cause you problems?

Here is the solution: The tungsten carbide cutter with GSQ toothing - especially developed for work on soft materials, for example soft acrylics and silicone.

Thanks to its large chip spaces and the reduced number of blades, the highly efficient GSQ toothing with deep cross cut is ideal for this type of work.

H261GSQ.104.023

Handy hint:

GSQ cutters are also avail- • Optimum speed: able as ceramic version.

Recommendations for use:

O_{opt.} 15,000 rpm

FSQ cutters ideally complement the range of GSQ cutters. Both types of cutters are provided with a cross-cut toothing, which makes them particularly suitable for trimming denture acrylics and the transition between hard and soft acrylics, for example in case of soft relines.

Caution! For work on soft acrylic materials, a higher initial contact pressure is required to overcome the penetration resistance of the blades when making contact with the workpiece. The working part will get hot during use. The generation of heat is intentional as this will improve the cutting efficiency of the instrument.

Optimum speed for acrylics:
 O_{opt} 15,000 rpm

Work on acrylics. Acrylic veneering materials and more.

The all-rounder when it comes to veneering materials.

Up to now, the inadvertent creation of scratched and rough surfaces on toothcolored veneering acrylics caused by the rough surface structure of the instruments used was a common problem. With the introduction of the UK toothing this is now a thing of the past. The UK toothing is particularly suitable for working on all types of ceramic veneering materials (before glaze firing) and acrylic veneering materials. UK cutters are equally suitable for trimming the transition between metal frame and veneering material.

Thanks to their double toothing, the UK cutters create surfaces that meet even the highest demands.

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H139UK.104.023

Recommendations for use:

To be used in a power system for the dental laboratory.

- Optimum speed for acrylic veneering materials:
 O_{opt}. 15,000 - 20,000 rpm
- Optimum speed for ceramic veneering materials:
 O_{opt}. 20,000 - 25,000 rpm

Work on metal. Precious metals.

Effective substance removal and smooth surfaces with only one cutter.

The special Komet UM toothing unites three different types of toothing on just one instrument and therefore meets requirements which up to now appeared to be contradictory. The UM cutters offer a range of advantages over tungsten carbide instruments with conventional toothing.

Provided with brand new blade configuration, the instrument runs smoothly and without putting strain on the operator's wrist. The use of particularly fine, hotisostatically pressed tungsten carbide guarantees sharp, unmarred blades and a long service life.

Comparative diagram of the surface quality (Roughness $\mu\text{m})$

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Recommendations for use:

- Optimum speed for precious metals:
 O_{opt}. 25,000 rpm
- Optimum speed for non-precious metals:
 O_{opt} 15,000 rpm

Handy hint:

More contact pressure = greater substance removal Less contact pressure = smooth surfaces

Laboratory tests confirm: :

UM cutters produce a better surface than cutters with conventional staggered toothing (E-toothing) and the surface quality achieved is equal to that produced with fine (EF) toothing.

Work on metal. Non-precious metals.

The next generation – brought to perfection.

We strive to further improve what is already excellent – to the benefit of our customers. A typical example for this are the new NEX cutters: These extremely effective tungsten carbide instruments are an enhanced version of our NE cutters. The new toothing is ideal for work on non-precious metals and model cast alloys. NEX cutters are extremely powerful. They combine maximum substance removal and a long service life, which makes them an efficient tool for hard-to-cut alloys. Additional advantage: The surfaces created are smooth and easy to polish.

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Recommendations for use:

• Optimum speed for non-precious metals: ⊙_{opt.} 20,000 rpm

H251NEX.104.060

Work on metal. Model cast.

NE and NEF. The ideal solution for hard-to-cut alloys.

Komet has come up with a solution: its

removal and NEF toothing for smooth,

easy to polish surfaces.

sharp NE toothing for excellent substance

For technical reasons, a lot more cast material has to be removed when retouching objects made of non-precious metals and alloys completely free of precious metal than during the rework of precious metal alloys. Consequently, the tools used have to work a lot harder and are more prone to premature wear. In order to keep extra retouching within limits, it is necessary to use reliable cutters with a long service life that combine minimum wear and maximum substance removal.

H19= =

H129NEF.104.023

H139NEF.104.023

NEF

Recommendations for use:

Optimum speed:
 O_{opt.} 20,000 rpm

Work on metal. Titanium – GTi.

A cutter for bulk reduction.

Titanium has become well established in the dental field. However, its specific properties used to cause dental technician genuine problems when working on titanium objects. Its extraordinary hardness and its low modulus of elasticity lead to increased heat generation and premature wear during cutting.

The GTi cutters were developed especially for work on titanium, and they decisively contribute to solving these problems. These cutters owe their particularly aggressive cutting behaviour to their coarse staggered toothing and the smaller number of blades on their working parts. The result: Increased substance removal and a particularly long service life.

Recommendations for use:

Optimum speed:
 O_{opt.} 15,000 rpm

Caution: Excessive speed leads to spark generation!

Instruments for left-handed operators.

Ergonomic and pleasant work.

It's worth distinguishing between left and right.

Normally, whether an operator uses his right or left hand should not affect the effectiveness of his work and the quality of the achieved results. But not every tool is equally suited for right or left-handed users. Most cutters force certain, non-ergonomic methods of operation upon the left-handed user.

Special cutters designed to facilitate the work of left-handed operators.

For left-handed operators we offer assistance in the shape of our cutters with specially adapted toothing. The blades of these special cutters point to the left, which permits left-handed operators to work in an ergonomic manner, towards the body. The special toothing not only allows unobstructed view on the surface to be worked on, it also has a positive effect on the operator's health and the cleanliness of the work place. Chips are automatically directed towards suction, thus reducing any adverse effect on the user's respiratory tract.

. ... Neft

Standard cutter rotating to the left

Left-hand cutter rotating to the left

Did you know?

Despite the differences between the work methods of left and right-handed users, most instruments do not have to be specially adapted to left-handers. As diamond instruments, abrasives and polishers do not have defined blades with a front and a rear side, they can be optimally used in a clockwise as well as in an anti-clockwise direction.

Caution:

To prevent grinding discs or polishers coming off the mandrel during use, mandrels with left-hand thread are recommended. Contrary to standard right-hand threads which tend to loosen when used in a counter-clockwise direction, this special mandrel closes up during left-hand operation, thus permitting safe work.

Safety first.

Think safe ... Work safe ... Be safe ...

- Insert the instruments into the chuck as deeply as possible.
- Avoid jamming and using the instrument as a lever as this leads to an increased risk of facture.
- Always wear safety glasses and suitable protective clothing.
- The larger the working part, the lower the speed.
- Always observe the recommended speeds indicated on the label.
- Excessive speeds have to be avoided at all costs (>2 N).
- Use appropriate suction unit during cuttting and grinding.
- We recommend to clean abrasive diamond instruments and grinding instruments with sintered bond (DSB) by means of our cleaning stone (9750) from time to time.

Material	Trimming	Polishing	
Plaster 🛛 🛣	15.000		
Acrylics	15.000	6.000	-
Soft acrylics 😜	15.000		Jun h
Soft denture bases	15.000		ma
/eneer acrylics	15.000	6.000	2002
Precious metal high content of gold	15.000	6.000	China Star
Precious metal containing gold	25.000	6.000	4077
Precious metal reduced content of gold 📻	15.000	6.000	THE M
Non-precious metal alloys	15.000	6.000	
litanium	() 15.000	6.000	VAL14
Vodel cast 🦉	15.000	6.000	
Ceramics	25.000	6.000	

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Compass | TC cutter

Recommendations for efficient use of tungsten carbide cutters in freehand cutting

Colour code

다 Speed:

Observe the recommended speed and a contact pressure of 2-4 N. The hand piece must rotate at a constant speed without variation.

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Correct use/maintenance of the hand piece: The cutter must be inserted right to the neck to guarantee perfect function. The chuck of the hand piece must be cleaned regularly. Change the chuck as soon as there are traces of wear on the shank of the cutter.

➡ Maintenance of the cutters: For efficient work, make sure to remove all residual metal chips from the blades. To clean clogged cutters, use a metal cleaning brush 9791 or 9785.

Abbreviation type of toothing Laser marking

NEX

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Komet Dental Gebr. Brasseler GmbH & Co. KG

Trophagener Weg 25 · 32657 Lemgo Postfach 160 · 32631 Lemgo · Germany

Verkauf Deutschland:

Telefon +49 (0) 5261 701-700 Telefax +49 (0) 5261 701-289 info@kometdental.de www.kometdental.de

Export:

Telefon +49 (0) 5261 701-0 Telefax +49 (0) 5261 701-329 export@kometdental.de www.kometdental.de Komet Austria Handelsagentur GmbH Hellbrunner Straße 15 5020 Salzburg - Austria

Telefon +43 (0) 662 829-434 Telefax +43 (0) 662 829-435 info@kometdental.at www.kometdental.at

